



## Material - BS 3100 Grade BW4

### Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - BS 3100 Grade BW4 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.450 - 0.600	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.750 max.		
Manganese	Mn %	0.500 - 1.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.800 - 1.500		
Molybdenum	Mo %	0.400 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	341 min.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
BW2	BS	British	Casting
BW3	BS	British	Casting
SKS 43	JIS	Japan	Casting
1.2833	DIN	Germany	Casting
5145	SAE	USA	Casting
5145	AISI	USA	Casting
A 29 5145	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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